*INSTRUCTIONS FOR CONVERTING THE KEY LEVER ARRANGEMENT ON A MODEL 28 KEYBOARD FROM "ARA" TO "ARC" AND FROM "ARC" TO "ARD," "ARB" OR "ARA" USING THE 151934, 152904, 152905 OR 152906 RESPECTIVELY

1. GENERAL

*a. The 151934 Modification Kit to convert "ARA" to "ARC" consists of:

1	151902	Key Lever Assembly	F 1/4
1	151903	Key Lever Assembly	H Stop
1	151904	Key Lever Assembly	J ,
1	151905	Key Lever Assembly	K 1/2
1	151906	Key Lever Assembly	L 3/4
1	151907	Key Lever Assembly	C 1/8
1	151908	Key Lever Assembly	V 3/8
1	151909	Key Lever Assembly	B 5/8
1	151910	Key Lever Assembly	N 7/8
1	151739ARC	Screw 6-40 x 3/16	Hex.

*b. The 152904 Modification Kit to convert "ARC" to "ARD" consists of:

1	152001	Key Lever Assembly	A ↑
1	152002	Key Lever Assembly	B ⊕
1	152003	Key Lever Assembly	C ○
1	152004	Key Lever Assembly	D ↗
1	152005	Key Lever Assembly	F ←
1	152006	Key Lever Assembly	G ↘
1	152008	Key Lever Assembly	H ↓
1	152010	Key Lever Assembly	J ↙
1	152011	Key Lever Assembly	K ↖
1	152012	Key Lever Assembly	L ↖
1	152013	Key Lever Assembly	N ⦶
1	152014	Key Lever Assembly	V ⦶
1	152015	Key Lever Assembly	Z +
1	152016	Key Lever Assembly	-
*1	151739ARD	Screw 6-40 x 3/16	

*c. The 152905 Modification Kit to convert "ARC" to "ARB" consists of:

1	152009	Key Lever Assembly	H #
1	151308	Key Lever Assembly	J '
*1	151739ARB	Screw 6-40 x 3/16	

*d. The 152906 Modification Kit to convert "ARC" to "ARA" consists of:

1	151317	Key Lever Assembly	B ?
1	151315	Key Lever Assembly	C :
1	151305	Key Lever Assembly	F !
1	151308	Key Lever Assembly	J '
1	151309	Key Lever Assembly	K (
1	151310	Key Lever Assembly	L)
1	151318	Key Lever Assembly	N ,
1	151316	Key Lever Assembly	V ;
1	152009	Key Lever Assembly	H #
*1	151739ARA	Screw 6-40 x 3/16	

2. INSTALLATION (Figures 1 and 2)

It is necessary to remove the typing unit or keyboard from the cabinet when removing or replacing any key lever.

a. Remove the plastic label covers, and the labels.

b. Remove the four 151346 Screws which secure the 151325 Hood to the 151833 Front Frame, and remove the hood.
Caution: Hold the hood to prevent it from falling when the screws are removed.

c. Use the 151383 Tool to remove the key levers from the code bar levers. Hold the tool so that the two formed extensions are toward the left. Engage the smaller extension in the slot of the key lever and the larger extension on top of the code bar lever. Pull the handle of the tool forward to disengage the key lever from the code bar lever.

d. Place the key lever which is being installed so that the fork of the key lever engages the stud in the front end of the code bar lever and press down on the top of the key lever to force the key lever into its fully engaged position.

e. Replace the hood, the labels, and label covers.

*f. Remove and discard the 151739ARA or 151739ARC Screw from the 151146 Mounting Plate at the right end of the 151399 Guard, and install the 151739 Screw used to identify the keytop arrangement.

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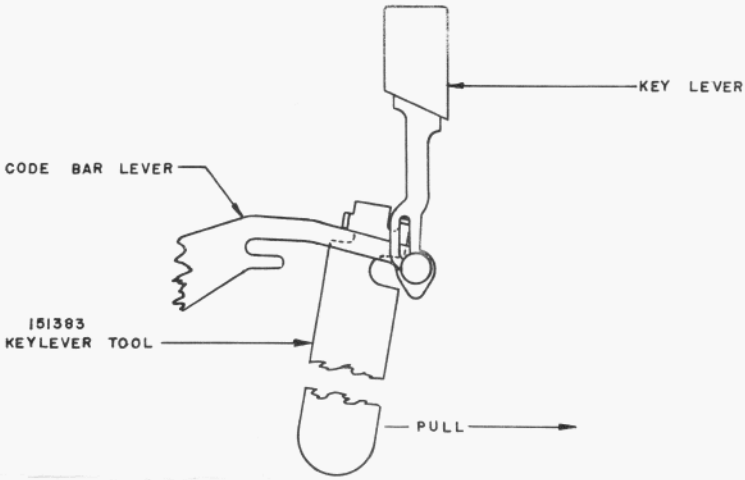
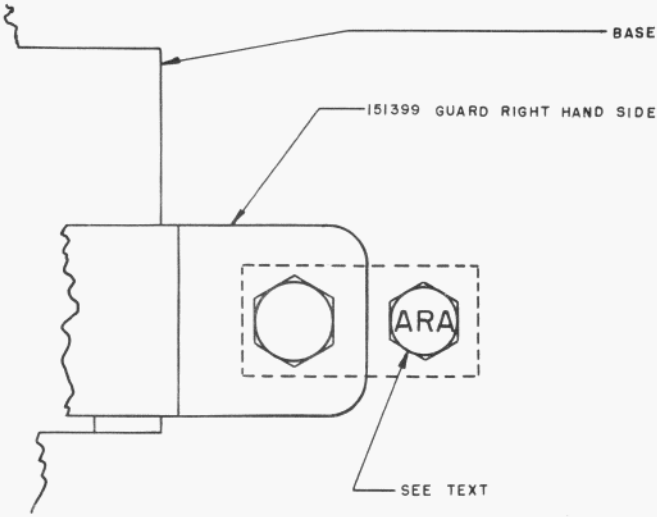

KEY LEVER
CODE BAR LEVER
151383
KEYLEVER TOOL
PULL

FIGURE 1


BASE
151399 GUARD RIGHT HAND SIDE
ARA
SEE TEXT